



SRB 3110 & Overload board link settings:

Standard settings for a SRB 3110 clutch/brake controller:

MK1	POS 1 & 2	stop signal.
MK2	POS 1 & 2	start signal.
MK3	POS 2 & 3	stop edge.
MK4	POS 1 & 2	start edge.
MK5	POS 1 & 2	terminal 3 (option).

Overload board standards settings:

MK1	POS 2 & 3 (Run position). POS 1 & 2 (Set-up position).
MK2	POS 2 & 3.
MK3	POS 1 & 2.
MK4	POS 1 & 2.
MK5	POS 2 & 3.
MK6	OUT.
MK7	INSTALLED.
MK8	OUT.

1. Switch the machine off. Remove the OVERLOAD board from the SRB 3110 control board.
2. Move link MK1 from position 2-3 (Run) to 1-2 (Set-up) and re-fit the board in position.
3. Start the machine. Commence doing some manual cuts while you makes adjustments.
4. Adjust the trim potentiometer on the OVERLOAD board until the red light comes on.
5. Adjust the trim potentiometer until the red light goes off. Then forward it until the light just comes back on. You can now stop doing manual cuts.
6. Adjust the trim potentiometer two (2) complete turns anti-clockwise.
7. Turn the machine off, remove the overload board and put link MK1 back to position 2-3. Then re-fit the overload board.
8. The calibration process is now complete.

