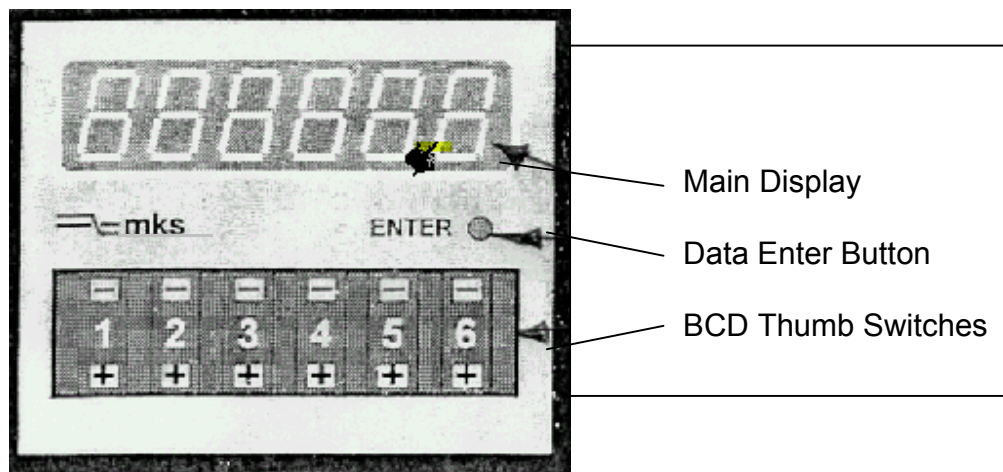


2 How to operate the cut length counter Type MKS-BCD-LED6C CAN-V2000

If the machine is fitted with a batch counter option refer to counter/batch operating instructions on page 35

2.1 The display has a 6-digit red LED display. The resolution of the counter represents one counter digit per .1mm of product length.

2.2 **To set the counter cut length pre-set.**



1. Main display indicates the length total as it counts up to the pre-set value

2. BCD thumb switches are used to set the preset value

3. Enter button is used to input the BCD set length in to machine

2.4 **To change the pre-set value**

2.5 Use the + & - pushbuttons to move the BCD indicators round to the desired length

2.6 The BCD thumb switch positions will not take effect until the enter button is pressed.

2.7.1 When the desired length is indicated on the BCD thumb switches, press enter to change the length in the machine.

- 2.8 The main LED display will now count up to the new input value, complete a cut and reset to zero.

3. Stopping the machine

- 3.1 To stop the machine when the cutter is running, press button (9) (cutting cycle stop/start) and the machine will stop cutting.
- 3.2 To remove power from the machine, turn off the main isolator switch.

Once you have completed sections 1 to 3 move onto section F 'Setting up procedure'.

Operation