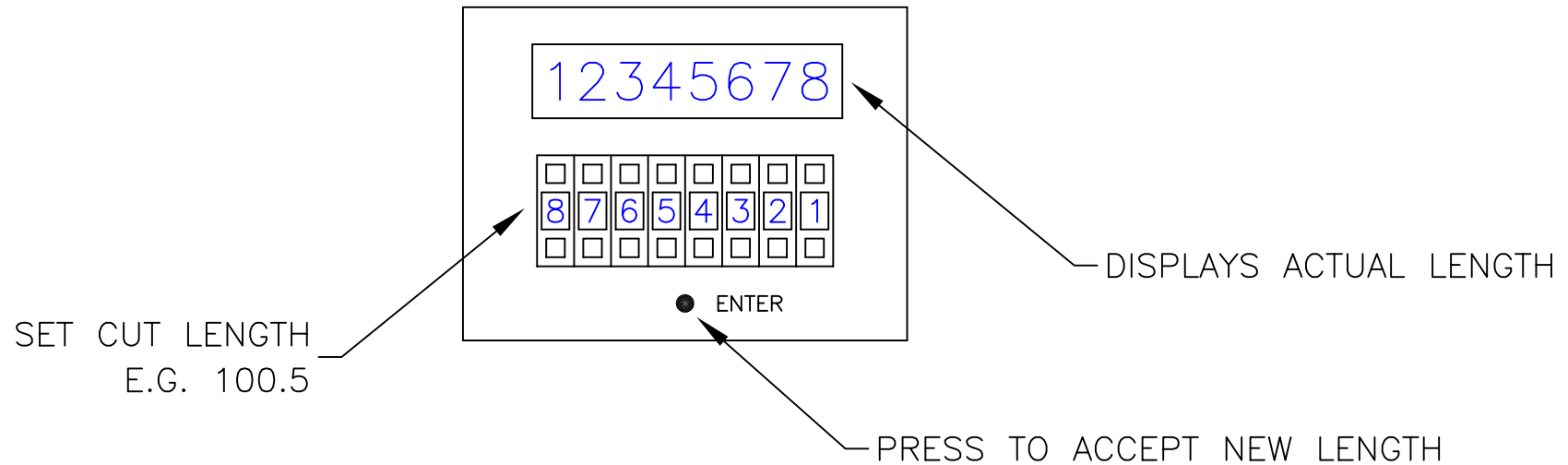


BCD LENGTH COUNTER



ERROR CODES

----	Display value invalid – waiting for response
E002	CAN warning – non–fatal error / no acknowledgement
E001	CAN busoff – serious bus disturbance (reset only by power up)

When the machine is powered up with the guards lamp off, the BCD will display E002. When you have pressed the reset pushbutton it will change to 0 ready for cutting. If you open a guard the BDC may display ---- but when you have reset it, it will return to 0.

If it displays E001, then there is interference on the CAN bus. Check the CAN bus connections and that the lead is away from any AC mains or resolver leads. Turn machine off and power back up then test. Phone Gillard engineer for futher advice.

SUPPLY VOLTAGE	<input type="text"/> V	TO	<input type="text"/> V
3ph	<input type="checkbox"/>	1ph	<input type="checkbox"/>
ISSUE	A	50Hz	<input type="checkbox"/>
REV	—	60Hz	<input type="checkbox"/>

Gillard

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DESCRIPTION

BCD COUNTER ERRORS

JOB No	BCD_ERRORS	REF. DRAWING No	BCD_ERRORS
DRAWN BY	A. RICKARD	DATE	31/07/02
SHEET	1 OF 1	DRAWING No	BCD_ERRORS