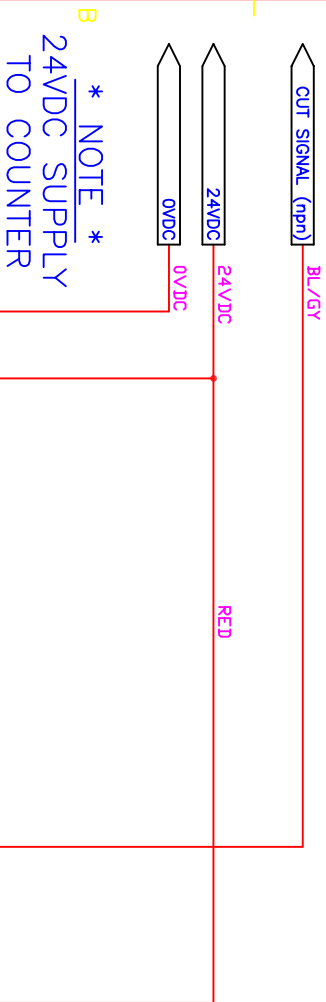
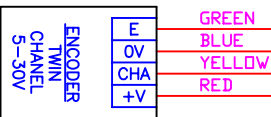


# WIRING DIAGRAM CONNECTION FOR A KUBLER 327 COUNTER

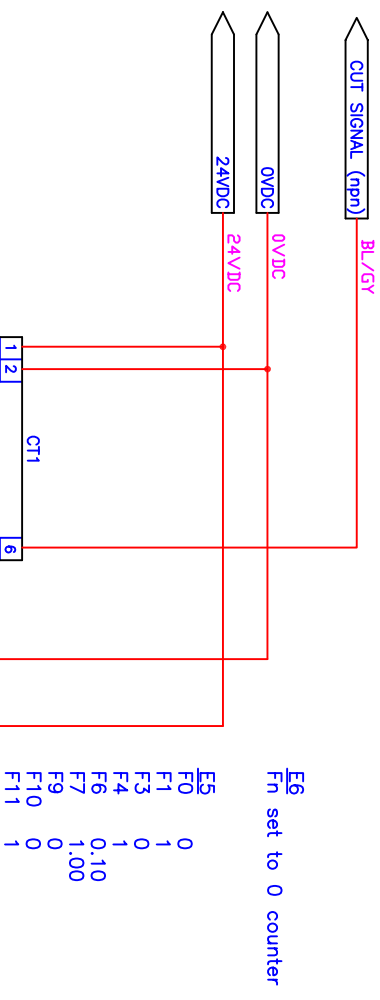


**\* NOTE \***  
**24VDC SUPPLY  
TO COUNTER**

**NOTE**  
**THE KUBLER 327 COUNTER  
SIGNAL OUTPUT IS NPN**



# WIRING DIAGRAM CONNECTION FOR A HENGSTLER 732 (NEW SET-UP)

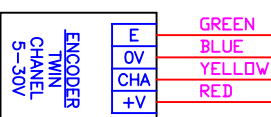


**E6**  
**F<sub>n</sub> set to 0 counter**

F0	0
F1	1
F3	0
F4	1
F6	0.10
F7	1.00
F9	0
F10	0
F11	1

**TERMINAL DESCRIPTION**

- 1 = 24VDC
- 2 = 0VDC
- 3 = ENCODER INPUT A
- 7 = N/C relay output
- 8 = N/O relay output
- 9 = COM relay common



SUPPLY VOLTAGE  V TO  V

3PH  1PH  N  E

ISSUE **A** 50Hz  60Hz

REV



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**DESCRIPTION**

**ELECTRICAL DRAWINGS FOR SWAPPING  
KUBLER 327 TO A HENGSTLER 732**

JOB No. **K327\_H732** REF. DRAWING No. **K327\_H732**

DRAWN BY **A. RICKARD** DATE **19/10/04**

SHEET **1** OF **1** DRAWING No. **K327\_H732**