



Kübler 327 cut length counter settings:

Set dip switches B-E to the off position = 100 KHz count frequency.

Set dip switch A to the ON position to enable programming.

The unit is programmed by scrolling through the options with the arrow keys.

Confirm each selection by pressing the "P" key.

When powered up in programming mode the unit will display the count setting.

Standard factory settings:

COUNT,-	0	= COUNTER.
INPUT,-	E1	= INPUT 'A' AS COUNT INPUT.
INPUT,-	E3	= QUADRATURE COUNT A & B.
INPUT,-	NEG POL	= NPN INPUT SIGNAL.
MODE,-	10	= OUTPUTS 0+1 = PRESET 1 (LENGTH COUNT). = OUTPUT 2 = PRESET 2 (BATCH COUNT).
FACTOR,-	1	= 1 PULSE = 1 COUNT.
n0,-	20mS	= 'SET' OUTPUT DURATION.
n1,-	20mS	= 'PR1' OUTPUT DURATION.
n2,-	3S	= 'PR2' OUTPUT DURATION.
DP,-	00.0	= DECIMAL POINT POSITION.
ADRESS,-	-This option is not used in the Gillard range.	

On reaching the address setting, return dip switch 'A' to the OFF position & press the 'P' key.